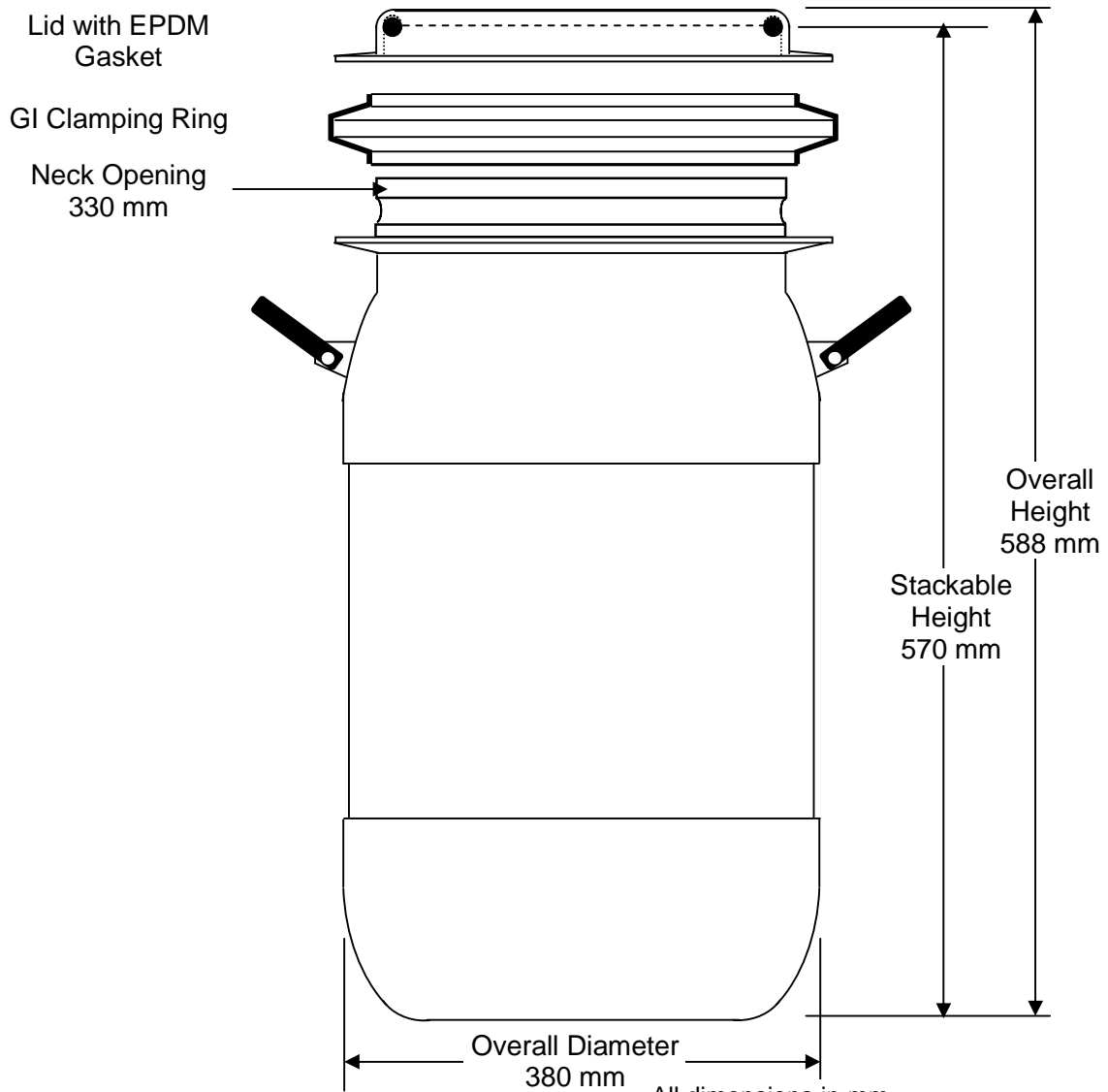


## Product Specification – 50 Ltr Open Top HDPE Blow Moulded Drum

---



All dimensions in mm.  
General Tolerance on dimensions and weight -  $\pm 2\%$

**Product Specification – 50 Ltr Open Top HDPE Blow Moulded Drum**

---



**Product Specification – 50 Ltr Open Top HDPE Blow Moulded Drum**

---

**50 Ltrs Clamp type Open Head Specification:**

<b>Sr</b>	<b>Parameter</b>	<b>Specification</b>	
1	Nominal Capacity	<b>50 Ltr</b>	
2	Brimful Capacity	<b>60 Ltr</b>	
3	Neck Opening	<b>330 mm</b>	
4	Overall Height	<b>588±3 mm</b>	
5	Stackable Height	<b>570±3 mm</b>	
6	Overall Diameter	<b>380±3 mm</b>	
7	Minimum Wall thickness	<b>2.0 mm</b>	
8	Drop Test	Filled with 50 kg sand bag and Dropping 1.2meter height and should not open the lid and should not crack the drum.	
9	Co lour of drum	<b>BLUE</b>	
10	Weight	Total Weight 2.500 ± 0.100 Kg Consisting of Drum (2040) + Lid (460)gm	
11	Drum performance (drum withstands these tests	Stack Test	1+ 2 High (filled with water at 27° C)x 28 days
		Lay Down Test	No Leakage